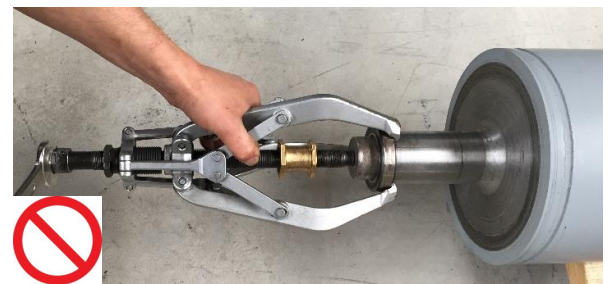
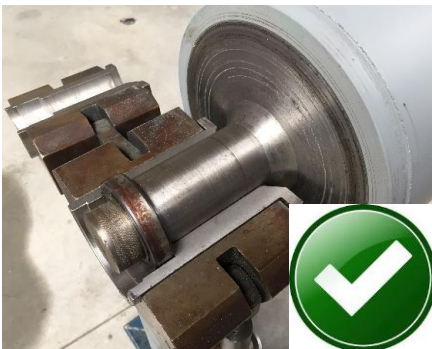


## INSTRUCTION MANUAL FOR PROPER Sleeve assembly / disassembly on the air cylinder



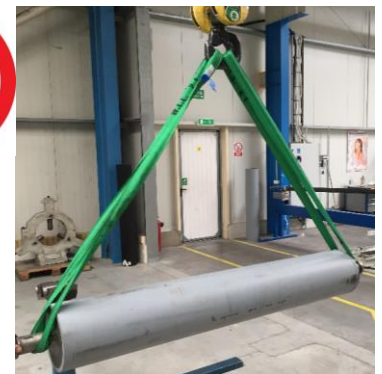
### 1. DISASSEMBLY OF „ROLLER” FROM THE ROLLER COATING MACHINE

- a. Wash rubber surface of the sleeve and disassemble the „roller” from the roller coater
- b. Prepare the mounting stand and fit it with a proper metal yoke



*do not take off the bearings if they do not require exchanging!*

- c. Use proper sling



*this way you will not install the „roller” on the holder, but you will damage the rubber surface!*

- d. Put cylinder on the holder/mounting stand and secure it properly



**Please Remark about correct placement of air mandrel on the holder!!!**

Make sure the air mandrel is correctly fitted on the holder: journal marked with the number and green band should be placed from the side of deinstallation of the sleeve and NOT placed in the holder.

*Incorrect mounting of the mandrel could cause blockage of the sleeve which can result in not being able to slide the sleeve off.*



You can perform the test, simply connect the quick coupling, start the flow of the compressed air and after 10-15 seconds remove the quick coupling. If the compressed air rapidly flows out of the cylinder – you have chosen the correct side.

## 2. REMOVING SLEEVE FROM THE CYLINDER

- a. Connect compressed air and remove the used sleeve from cylinder



Remember not to leave



the used sleeve on the cylinder

- b. Wash the varnish leftovers off the cylinder



- c. Grease cylinder with the silicone emulsion



**EOS**  
sleeves

## 3. NEW SLEEVE

- a. Select new sleeve from stock





b. Carefully take out the sleeve from the carton box



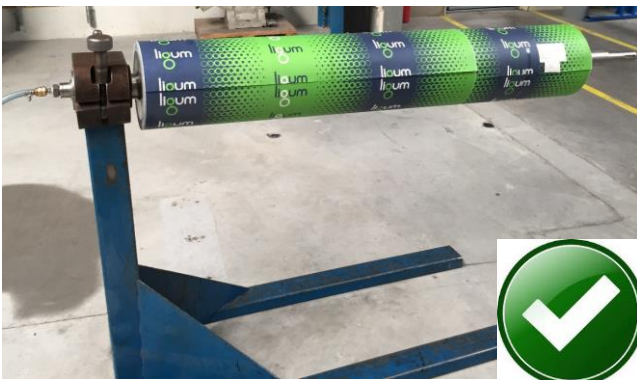
**EOS**  
SLEEVES

For the best result in sleeve installation it is highly recommended that the middle row of holes in the air mandrel is „closed“/covered with the clamp



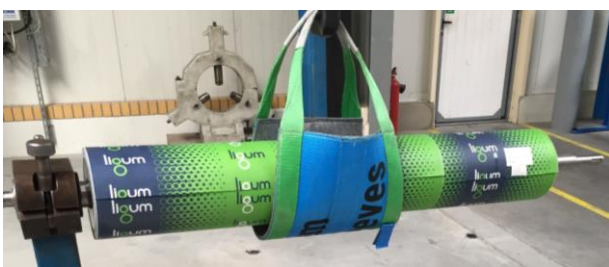
#### 4. INSTALLING THE SLEEVE ON THE CYLINDER

a. Connect compressed air and put the sleeve on the air cylinder. Please make sure that the pressure in the installation is at least 6 bars



Make sure to put the sleeve centrally on the cylinder

b. Use proper sling to remove the cylinder with the new sleeve from the holder



#### 5 STEPS AND IT IS READY...



... how easy it is with EOS Sleeves!